



SERVICE LETTER

No. 798

Piper Aircraft Corporation

Lock Haven, Pennsylvania, U.S.A.

February 4, 1977

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Subject: Cabin Headliner/Oxygen Cover Panel Refinement

Models Affected:

Serial Numbers Affected:

PA-31P Pressurized Navajo..... 31P-7630006 to 31P-7630018 Inclusive;
PA-31T Cheyenne..... 31T-7620011 to 31T-7620052 Inclusive.

Compliance Time:

At owner/operator's discretion.

Purpose: Several customer acceptance reports received from Pressurized Navajo and/or Cheyenne owner/operators indicate that the oxygen mask storage cover panels do not fit properly with respect to the cabin center headliner, presenting an undesirable appearance. This may exist as a result of excessive cover panel covering material.

This product refinement service release provides instructions to rework overhead oxygen cover panels on the above referenced aircraft (if necessary), to improve fit and appearance.

Instructions: Contained on reverse side of this letter.

Material Required:

None

Availability of Parts:

Not Applicable

Effectivity:

This service release is effective upon receipt.

Summary: Please contact your Piper Field Service Facility to make arrangements for the product refinement exercise described above, if applicable to your aircraft. Recommend coordination with a regularly scheduled inspection/maintenance interval.

2520
3520

Scribe line along inside flanges of cover assembly and remove material as indicated by dotted line.

Inside radius of cover panel

.13 (both sides)

.13 (both ends)

.13 (both ends)

.38 (both ends)

Inside radius of cover panel

.13 (both sides)

Velcro Hook Tape

Oxygen Cover Panel

OXYGEN COVER PANEL REWORK

INSTRUCTIONS

1. Remove the three oxygen cover panels from the headliner center panel assembly.
2. Scribe a line, to dimensions shown above, along the inside flanges of the cover assemblies.
3. Remove excess material using the most convenient method.
4. Reinstall cover panels to headliner center panel assembly.
5. Make proper logbook entry of Service Letter compliance.